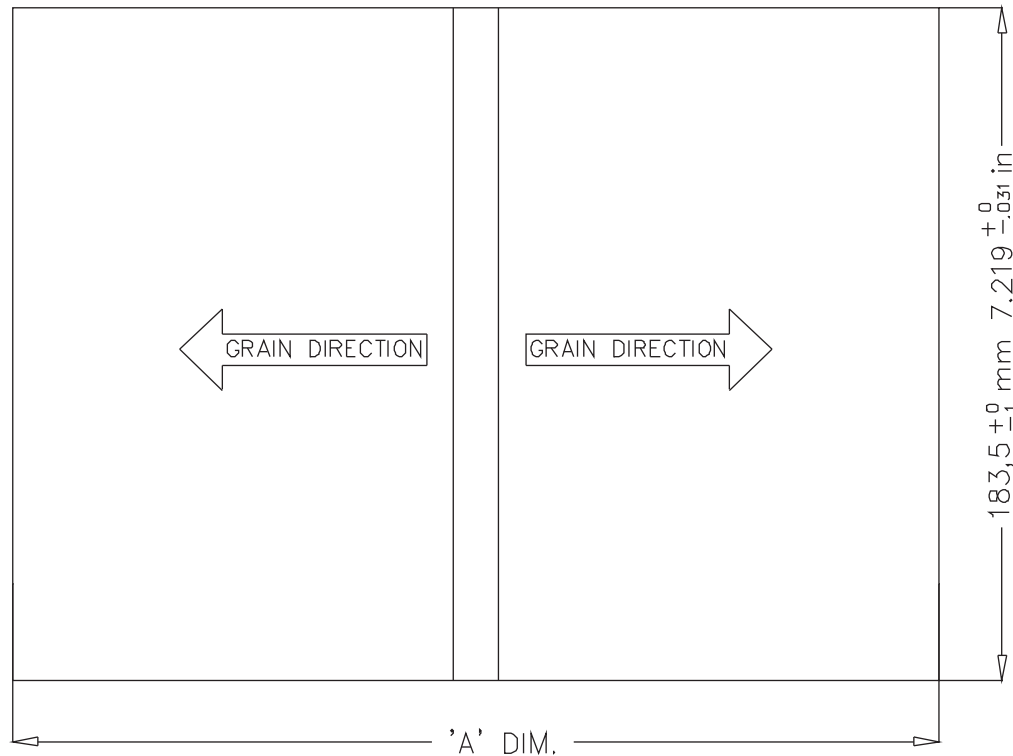


OUTER SLEEVE / JACKET / OUTSIDE PANEL REQUIREMENTS



PAPER INFORMATION:

MATERIAL:

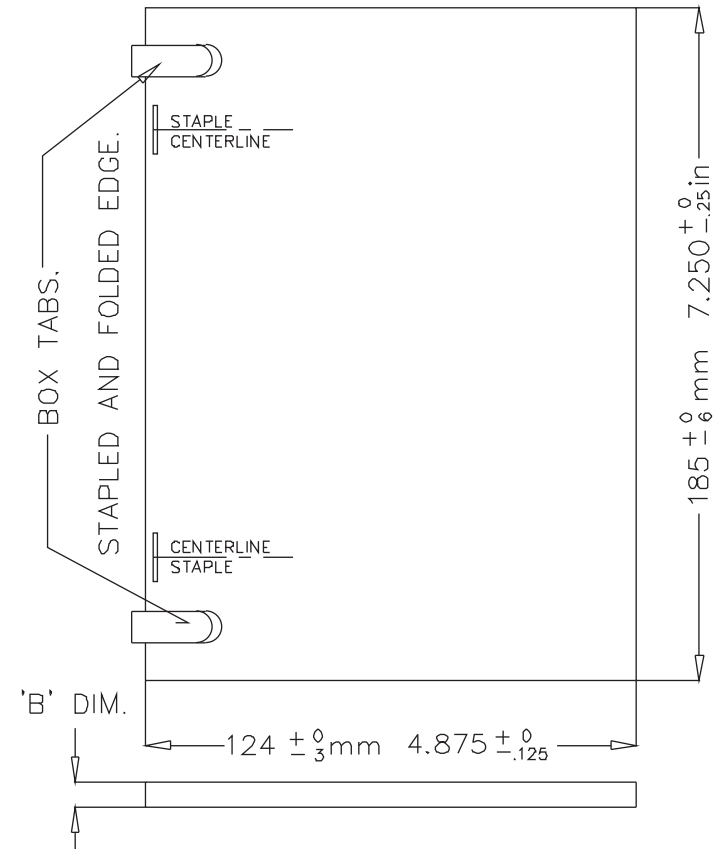
MINIMUM: 115 g/sq m 0.0235 lb/sq ft THICKNESS 0,09–0,10 mm (0.0035–0.0039 in)
 MAXIMUM: 200 g/sq m 0.0408 lb/sq ft THICKNESS 0,15–0,16mm (0.0059–0.0063 in)

BOTH SHEETS COATED

SCORING IS NOT ACCEPTABLE

PRODUCT MUST BE SUPPLIED FLAT AND FREE OF DIRT AND PAPER DUST.

STANDARD BOOKLET REQUIREMENTS.



PAPER INFORMATION:

SINGLE SHEET AND TWO PANEL BOOKLET MUST BE MANUFACTURED FROM 135 g/sq m (0.0276 lb/sq ft)

ANY BOOKLET COMPONENT ARRANGEMENT IS TO UTILIZE 135 g/sq m (0.0275 lb/sq ft) MINIMUM, COATED ON BOTH SIDES FOR BOOKLET COVER SHEET.

THINNER PAPER CAN BE USED FOR THE INNER PAGES, PROVIDED THAT THE OVERALL BOOKLET THICKNESS DOES NOT EXCEED 'B' DIM. SHOWN ON TABLE.

PRODUCT	BOX THICKNESS (MM)	NUMBER OF DVD'S	'A' DIM	'A' DIM	'B' DIM	'B' DIM
			MM ± 0.1	INCH ± 0.039	MM	INCH
ACECASE-SLIM (UNO)	7	1	266	10.473	1.5	.059
ACECASE-CLASSIC	15	1	273	10.748	3.0	.118
ACECASE-MULTI	15	1,2 OR 3	273	10.748	3.0	.118
ACECASE-COMBO	15	1+1, 1+2, 2+1, 2+2	273	10.748	1.0	.039
ACECASE-PORTFOLIO	25	4,5,6,7,8, OR 9	282	11.102	4.0	.157
ACECASE-LIBRARY	30	4,5,6,7,8,9,10,11, OR 12	288	11.339	4.0	.157

acepremiereproducts

DESCRIPTION

OUTER SLEEVE AND BOOKLET SPECIFICATIONS FOR ACE CASE DVD.

DATE: 12-20-03
 A.P.I.-100